

A long history in innovation in technology

New industries

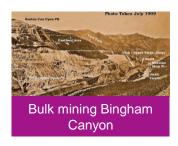
United States Patent Office,

Hall-Heroult

process









1960s



Volume efficiencies

2010





Recent developments

2010+

Al Smelting

- AP60 Smelters
- ELYSISTM

Climate

Heliogen™

Automation

- Drills
- Trucks
- Locomotives
- MASTM, Automation Platform
- Water Truck

SO₂



Access new ore-grades



Utilise ore-body







COVID-19 environment

Rose

- Geographic barriers lower everyone works remote
- Travel reduction
- More disciplined interventions
- Increased scouting (visit one per day vs multiple webinars)

Accelerated discovery

Thorn

- Unable to touch/feel problem
- Start up due diligence (slide ware)
- Physical innovation, pilot plants/prototype etc.
- Long hours
- Supply chain issues, physically harder (eg pilot plant)
- Employee engagement

Physical presence Need to cluster?

Bud

- Need for readily accessible data
- Collaboration/consortia
- Wider reach
- Work the timezones

Accessible data Collaboration

Innovation Environment

Accelerated discovery



Extending the life of carbon anodes BELL BAY ALUMINIUM, TASMANIA, AUSTRALIA

Aluminium is made using a process where carbon anodes create a chemical reaction, changing alumina into the shiny, lightweight metal used in everything from food packaging to cars. Through the smelting process, the carbon anodes are consumed.



For many years our Bell Bay aluminium operation has been pioneering a coating for carbon anodes to help reduce consumption, and therefore waste. Through the Pioneer Portal, the team sought a world-first solution to automatically apply their protective coating on baked carbon anodes.

Companies offered solutions ranging from immersion to spraying. The Bell Bay team is now working with a company to introduce robotic manufacturing technologies - like those used in the automotive industry - to apply the protective coating on their anodes.

Physical presence

Rio Tinto targets low-carbon steel production with new technology

14 October 2021

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novative new technology to deliver lowmaking process, in a potentially cost-

s that combines the use of raw, sustainable ring the steelmaking process. The patentry to lower emissions in the steel value chain,

e for this technology to be scaled

y early testing results of this new process, our Pilhara iron ore

customers process our iron ore into steel, rld's economies decarbonise. So, while it's re keen to explore further development of this

MELBOURNE, Australia--(BUSINESS WIRE)-- Rio Tinto is progressing an innovative new technology to deliver lowcarbon steel, using sustainable biomass in place of coking coal in the steelmaking process, in a potentially cost-

promass, instead of coal, primarily as a chemical reductant. The biomass is blended with iron ore and heated by a combination of gas released by the biomass and high efficiency microwaves that can be powered by renewable energy.

Rio Tinto researchers are working with the multi-disciplinary team in the University of Nottingham's Microwave Process Engineering Group to further develop the process.

The University's Head of Department, Chemical and Environmental Engineering, Professor Chris Dodds, said, "It is really exciting to have the opportunity to be part of a great team working on a technology that, if developed to commercial scale, has the potential to have a global impact through decarbonising key parts of the steel production

The use of raw biomass in Rio Tinto's process could also avoid the inefficiencies and associated costs of other biomassbased technologies that first convert the biomass into charcoal or biogas.

Lignocellulosic biomass includes agriculture by-products (i.e. wheat straw, corn stover, barley straw, sugar cane bagasse) and purpose-grown crops, which would be sustainable sources for the process.

Importantly, the process cannot use foods such as sugar or corn, and Rio Tinto would not use biomass sources that support logging of old-growth forests

Simon Trott said, "We know there are complex issues related to biomass sourcing and use and there is a lot more work to do for this to be a genuinely sustainable solution for steelmaking. We will continue working with others to understand more about these concerns and the availability of sustainable biomass."

If developed further, the technology would be accompanied by a robust and independently accredited certification process for sustainable sources of biomass

Innovation Environment

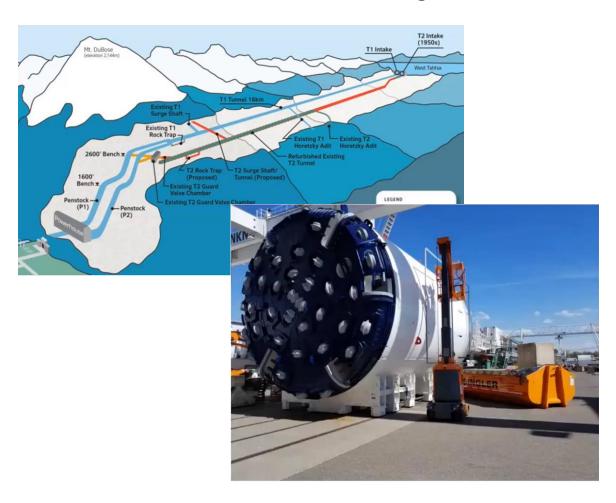
Accessible data

Underground Mining Centre



Accessible data

Kemano Tunnel Boring



Innovation ecosystem

Sources

Internal Channels

- Employees
- Technical Community
- RT Owned IP

External Channels

- Strategic Partners
- Universities
- OEMs
- Start-Ups

Methods

- Research & Development
- Acquisition and
- Venture Capital
- Technology Scouting
- Open Source

